



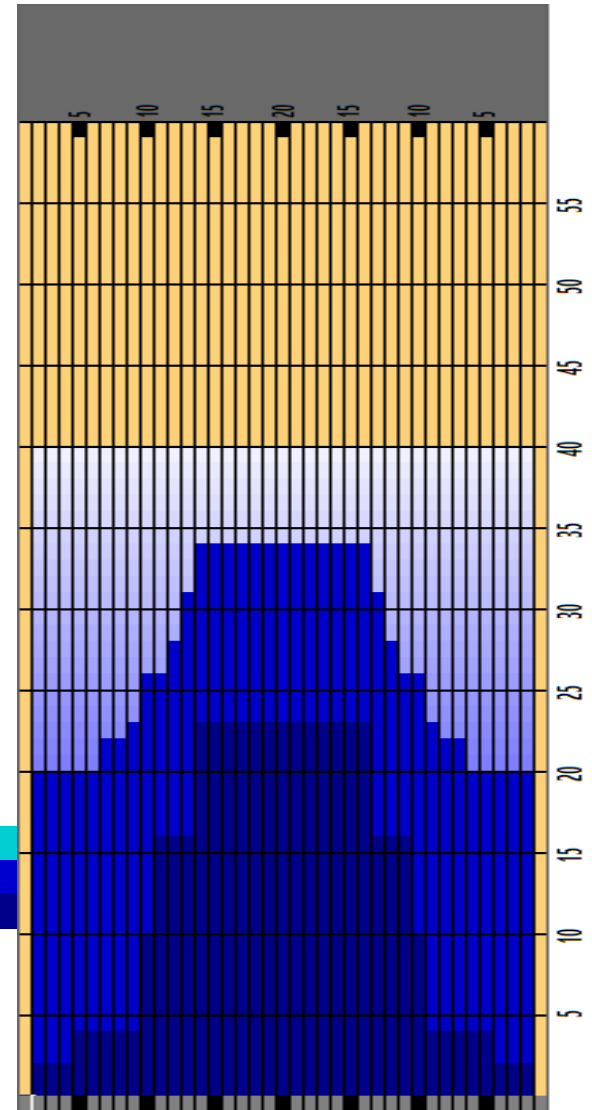
Mora Profil 1



Oil Pattern Distance	40	Reverse Brush Drop	34	Oil Per Board	40 ul
Forward Oil Total	12.04 mL	Reverse Oil Total	9.08 mL	Volume Oil Total	21.12 mL
Tank Configuration	Only A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	10	111	0.0	2.8	2.8	4440
2	5L	5R	1	10	31	2.8	4.2	1.4	1240
3	10L	10R	3	14	63	4.2	10.1	5.9	2520
4	11L	11R	3	14	57	10.1	16.0	5.9	2280
5	14L	14R	3	18	39	16.0	23.6	7.6	1560
6	2L	2R	0	22	0	23.6	26.0	2.4	0
7	2L	2R	0	26	0	26.0	36.0	10.0	0
8	2L	2R	0	30	0	36.0	40.0	4.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	40.0	34.0	-6.0	0
2	14L	14R	1	22	13	34.0	30.9	-3.1	520
3	13L	13R	1	18	15	30.9	28.4	-2.5	600
4	12L	12R	1	18	17	28.4	25.9	-2.5	680
5	10L	10R	1	18	21	25.9	23.4	-2.5	840
6	9L	9R	1	14	23	23.4	21.5	-1.9	920
7	7L	7R	1	14	27	21.5	19.6	-1.9	1080
8	2L	2R	3	10	111	19.6	15.4	-4.2	4440
9	2L	2R	0	10	0	15.4	0.0	-15.4	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.24	1.75	1.04	1.04	1.75	3.24

