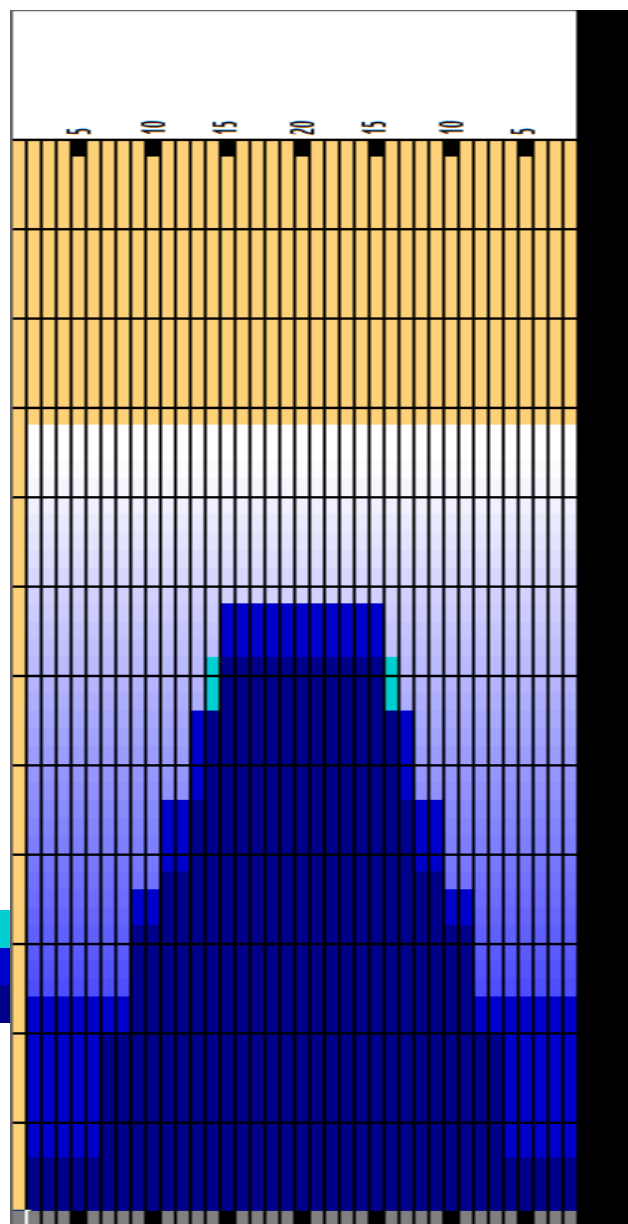


Oil Pattern Distance	44	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	13.55 mL	Reverse Oil Total	14.2 mL	Volume Oil Total	27.75 mL
Tank Configuration	A-B	Tank A Conditioner	Your choice	Tank B Conditioner	Your choice

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	111	0.0	3.9	5550	
2	7L	7R	2	22	54	3.9	10.1	6.2	2700
3	9L	9R	2	22	46	10.1	16.3	6.2	2300
4	11L	11R	1	22	19	16.3	19.4	3.1	950
5	13L	13R	1	26	15	19.4	23.0	3.6	750
6	14L	14R	2	30	26	23.0	31.5	8.5	1300
7	2L	2R	0	30	0	31.5	44.0	12.5	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	0	44.0	34.0	-10.0	0
2	15L	15R	2	22	22	34.0	27.8	-6.2	1100
3	13L	13R	2	18	30	27.8	22.7	-5.1	1500
4	11L	11R	2	18	38	22.7	17.6	-5.1	1900
5	9L	9R	2	18	46	17.6	12.5	-5.1	2300
6	2L	2R	4	18	148	12.5	2.3	-10.2	7400
7	2L	2R	0	14	0	2.3	0.0	-2.3	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.11	1.72	1.06	1.06	1.72	3.11

