

| | | | | | |
|----------------------|----------|--------------------|----------|--------------------|---------|
| Oil Pattern Distance | 44 | Reverse Brush Drop | 38 | Oil Per Board | 50 ul |
| Forward Oil Total | 14.75 mL | Reverse Oil Total | 12.45 mL | Volume Oil Total | 27.2 mL |
| Tank Configuration | A Only | Tank A Conditioner | n/a | Tank B Conditioner | n/a |

| | START | STOP | LOADS | SPEED | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 1 | 14 | 37 | 0.0 | 0.0 | 0.0 | 1850 |
| 2 | 4L | 4R | 2 | 18 | 66 | 0.0 | 5.1 | 5.1 | 3300 |
| 3 | 6L | 6R | 2 | 18 | 58 | 5.1 | 10.2 | 5.1 | 2900 |
| 4 | 8L | 8R | 2 | 18 | 50 | 10.2 | 15.3 | 5.1 | 2500 |
| 5 | 10L | 8R | 2 | 18 | 46 | 15.3 | 20.4 | 5.1 | 2300 |
| 6 | 14L | 13R | 2 | 18 | 28 | 20.4 | 25.5 | 5.1 | 1400 |
| 7 | 16L | 15R | 1 | 22 | 10 | 25.5 | 28.6 | 3.1 | 500 |
| 8 | 2L | 2R | 0 | 22 | 0 | 28.6 | 38.0 | 9.4 | 0 |
| 9 | 2L | 2R | 0 | 30 | 0 | 38.0 | 44.0 | 6.0 | 0 |

| | START | STOP | LOADS | SPEED | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 26 | 0 | 44.0 | 30.0 | -14.0 | 0 |
| 2 | 16L | 13R | 1 | 18 | 12 | 30.0 | 27.5 | -2.5 | 600 |
| 3 | 14L | 11R | 2 | 18 | 32 | 27.5 | 22.4 | -5.1 | 1600 |
| 4 | 10L | 8R | 3 | 14 | 69 | 22.4 | 16.5 | -5.9 | 3450 |
| 5 | 5L | 5R | 1 | 14 | 31 | 16.5 | 14.6 | -1.9 | 1550 |
| 6 | 4L | 4R | 1 | 14 | 33 | 14.6 | 12.7 | -1.9 | 1650 |
| 7 | 3L | 3R | 1 | 14 | 35 | 12.7 | 10.8 | -1.9 | 1750 |
| 8 | 2L | 2R | 1 | 14 | 37 | 10.8 | 8.9 | -1.9 | 1850 |
| 9 | 2L | 2R | 0 | 14 | 0 | 8.9 | 0.0 | -8.9 | 0 |

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Created by Swebowl TK(HJ) 250618. Machines without db use db 44..

| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description | Outside:Middle | Middle:Middle | Inside:Middle | Middle: Inside | Middle:Middle | Middle:Outside |
| Track Zone Ratio | 3:24 | 1:57 | 1:1 | 1:02 | 1:31 | 3:24 |

