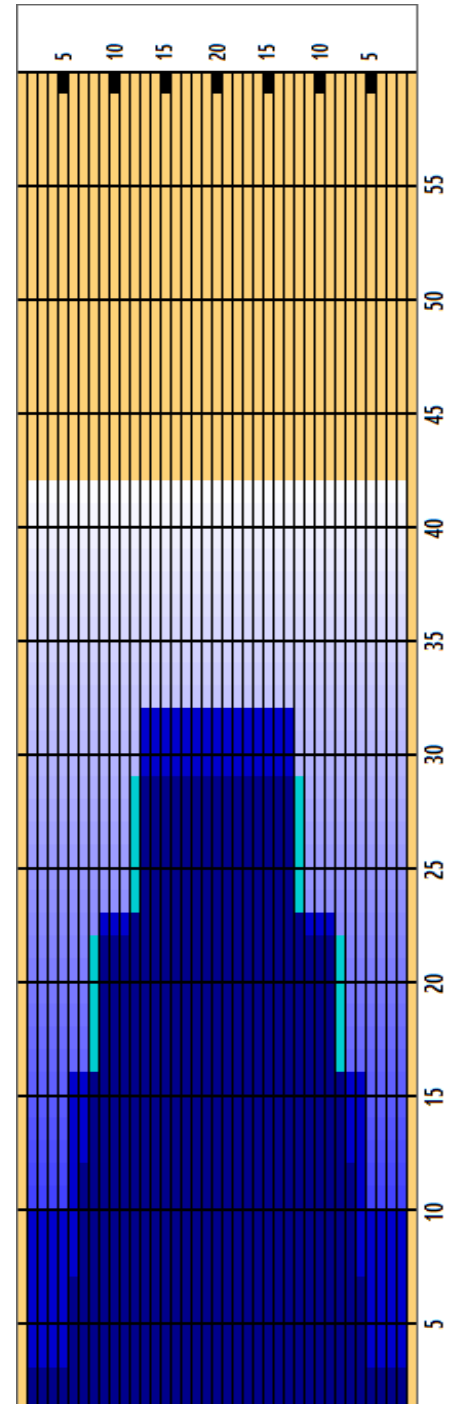


Oil Pattern Distance	42	Reverse Brush Drop	39	Oil Per Board	50 ul
Forward Oil Total	16.6 mL	Reverse Oil Total	11.15 mL	Volume Oil Total	27.75 mL
Tank Configuration	A Only	Tank A Conditioner	N/A	Tank B Conditioner	N/A

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	111	0.0	3.9	3.9	5550
2	6L	6R	2	14	58	3.9	7.8	3.9	2900
3	7L	7R	2	18	54	7.8	12.9	5.1	2700
4	8L	8R	3	22	75	12.9	22.2	9.3	3750
5	12L	12R	2	26	34	22.2	29.5	7.3	1700
6	2L	2R	0	26	0	29.5	42.0	12.5	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	0	42.0	32.0	-10.0	0
2	13L	13R	3	22	45	32.0	22.7	-9.3	2250
3	9L	9R	2	22	46	22.7	16.5	-6.2	2300
4	6L	6R	2	22	58	16.5	10.3	-6.2	2900
5	2L	2R	2	18	74	10.3	5.2	-5.1	3700
6	2L	2R	0	14	0	5.2	0.0	-5.2	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Created by SWEBOWL TK 250618(HJ). Machines without DB uses db 42.

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3	1.31	1	1	1.31	3

