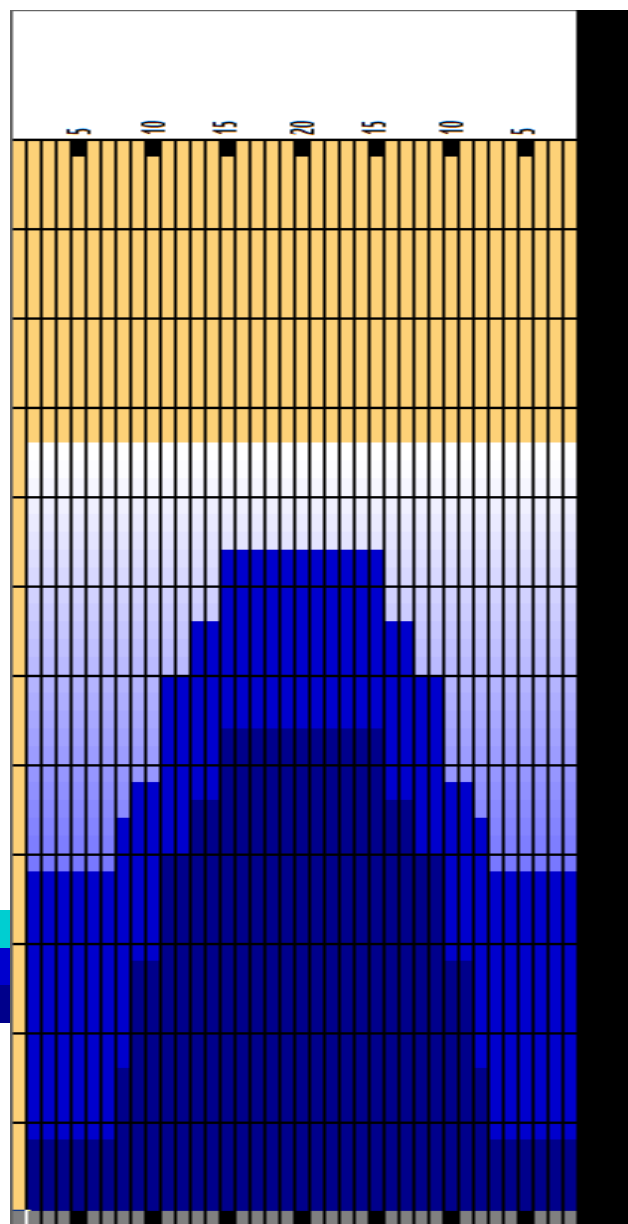


Oil Pattern Distance	43	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	15.4 mL	Reverse Oil Total	7.45 mL	Volume Oil Total	22.85 mL
Tank Configuration	A-B	Tank A Conditioner	Your choice	Tank B Conditioner	Your choice

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	10	148	0.0	4.2	4.2	7400
2	8L	8R	2	14	50	4.2	8.1	3.9	2500
3	9L	9R	2	22	46	8.1	14.3	6.2	2300
4	11L	11R	2	22	38	14.3	20.5	6.2	1900
5	13L	13R	1	22	15	20.5	23.6	3.1	750
6	15L	15R	1	26	11	23.6	27.2	3.6	550
7	2L	2R	0	26	0	27.2	43.0	15.8	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	0	43.0	37.0	-6.0	0
2	15L	15R	1	26	11	37.0	33.4	-3.6	550
3	13L	13R	1	22	15	33.4	30.3	-3.1	750
4	11L	11R	2	22	38	30.3	24.1	-6.2	1900
5	9L	9R	1	18	23	24.1	21.6	-2.5	1150
6	8L	8R	1	18	25	21.6	19.1	-2.5	1250
7	2L	2R	1	14	37	19.1	17.2	-1.9	1850
8	2L	2R	0	14	0	17.2	0.0	-17.2	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.8	1.58	1.04	1.04	1.58	3.8

