



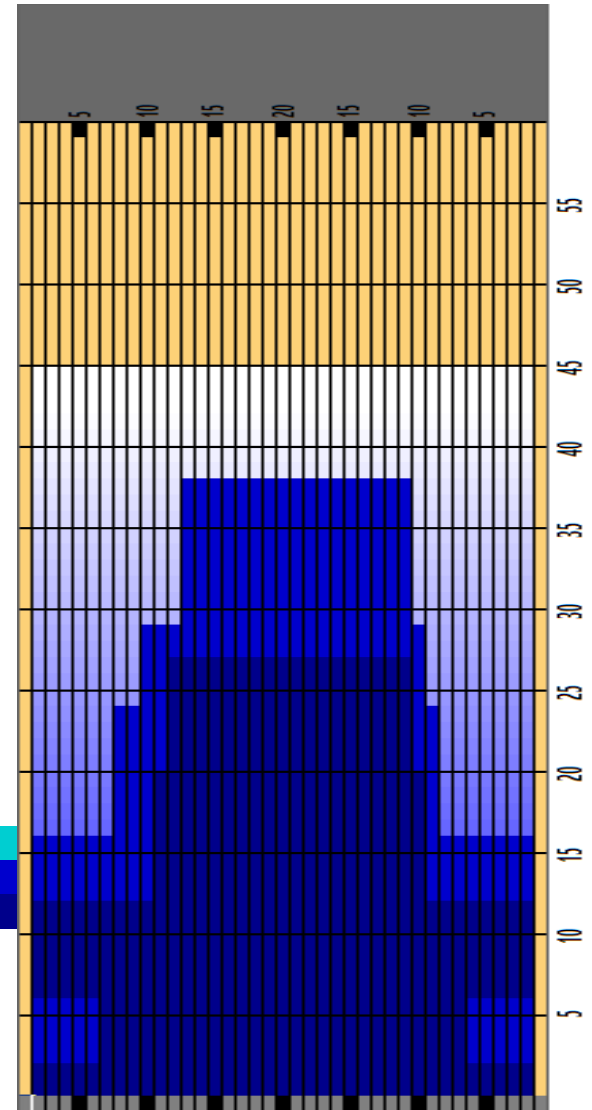
Mora Profil 1



Oil Pattern Distance	45	Reverse Brush Drop	42	Oil Per Board	45 ul
Forward Oil Total	17.55 mL	Reverse Oil Total	14.085 mL	Volume Oil Total	31.635 mL
Tank Configuration	Only A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	10	111	0.0	2.8	2.8	4995
2	7L	7R	2	14	54	2.8	6.7	3.9	2430
3	2L	2R	3	14	111	6.7	12.6	5.9	4995
4	11L	10R	3	18	60	12.6	20.2	7.6	2700
5	12L	11R	3	18	54	20.2	27.8	7.6	2430
6	2L	2R	0	18	0	27.8	38.0	10.2	0
7	2L	2R	0	22	0	38.0	42.0	4.0	0
8	2L	2R	0	26	0	42.0	45.0	3.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	45.0	38.0	-7.0	0
2	13L	11R	3	22	51	38.0	28.7	-9.3	2295
3	10L	10R	2	18	42	28.7	23.6	-5.1	1890
4	8L	9R	3	18	72	23.6	16.0	-7.6	3240
5	2L	2R	2	18	74	16.0	10.9	-5.1	3330
6	2L	2R	2	14	74	10.9	7.0	-3.9	3330
7	2L	2R	0	10	0	7.0	0.0	-7.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.5	1.44	1	1	1.31	2.5

