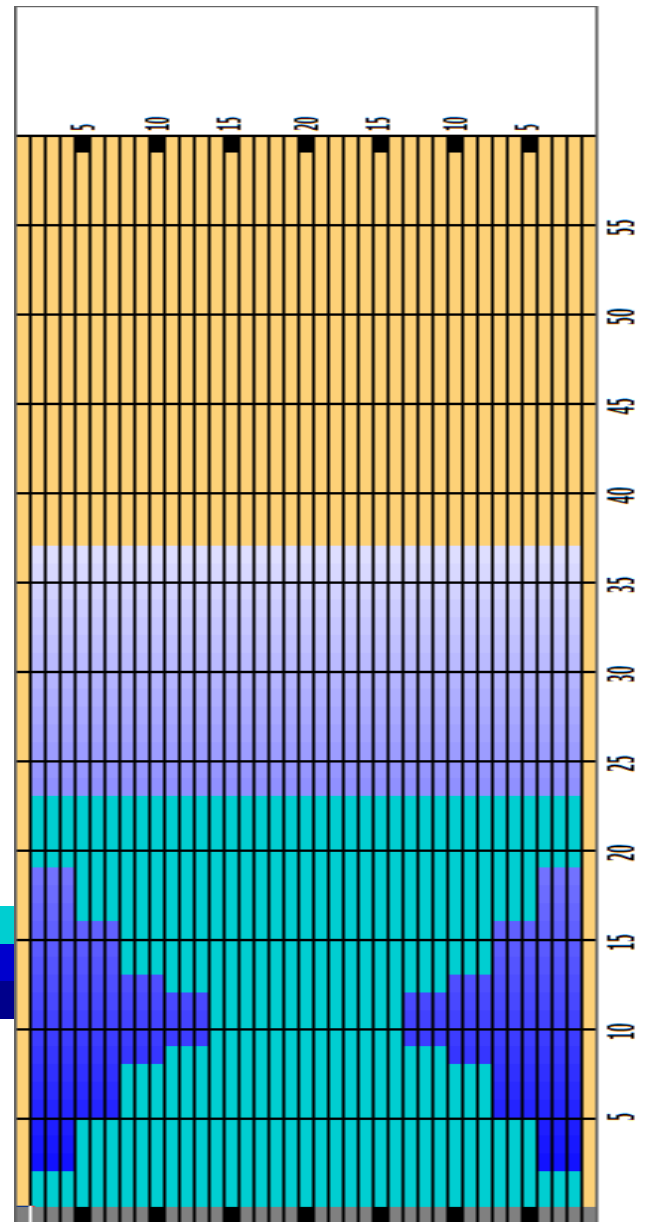


Oil Pattern Distance	37	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	25.5 mL	Reverse Oil Total	0 mL	Volume Oil Total	25.5 mL
Tank Configuration	Only A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	10	111	0.0	2.8	2.8	5550
2	5L	5R	2	10	62	2.8	5.6	2.8	3100
3	8L	8R	2	10	50	5.6	8.4	2.8	2500
4	11L	11R	1	10	19	8.4	9.8	1.4	950
5	14L	14R	2	10	26	9.8	12.6	2.8	1300
6	11L	11R	1	10	19	12.6	14.0	1.4	950
7	8L	8R	2	10	50	14.0	16.8	2.8	2500
8	5L	5R	2	10	62	16.8	19.6	2.8	3100
9	2L	2R	3	10	111	19.6	23.8	4.2	5550
10	2L	2R	0	14	0	23.8	37.0	13.2	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	37.0	34.0	-3.0	0
2	2L	2R	0	26	0	34.0	28.0	-6.0	0
3	2L	2R	0	22	0	28.0	22.0	-6.0	0
4	2L	2R	0	18	0	22.0	16.0	-6.0	0
5	2L	2R	0	14	0	16.0	8.0	-8.0	0
6	2L	2R	0	10	0	8.0	0.0	-8.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
 Created by SWEBOWL TK(W) 230509

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.14	1.22	1.02	1.02	1.22	2.14

