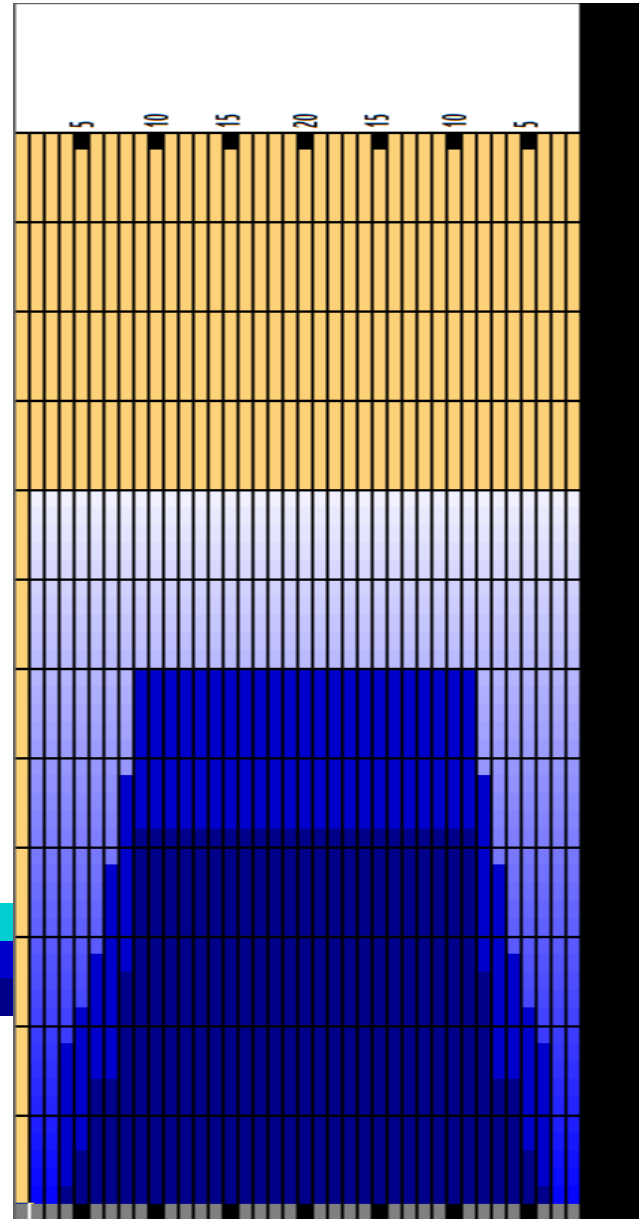


Oil Pattern Distance	40	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	12.75 mL	Reverse Oil Total	12.15 mL	Volume Oil Total	24.9 mL
Tank Configuration	Only A	Tank A Conditioner	.	Tank B Conditioner	.

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	14	37	0.0	0.0	1850	
2	4L	4R	1	14	33	0.0	1.9	1650	
3	5L	5R	1	14	31	1.9	3.8	1550	
4	6L	6R	2	14	58	3.8	7.7	2900	
5	8L	8R	2	22	50	7.7	13.9	2500	
6	9L	9R	2	26	46	13.9	21.2	2300	
7	2L	2R	0	26	0	21.2	33.0	11.8	0
8	2L	2R	0	30	0	33.0	40.0	7.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	0	40.0	30.0	-10.0	0
2	9L	9R	2	22	46	30.0	23.8	-6.2	2300
3	8L	8R	2	18	50	23.8	18.7	-5.1	2500
4	7L	7R	2	18	54	18.7	13.6	-5.1	2700
5	6L	6R	1	18	29	13.6	11.1	-2.5	1450
6	5L	5R	1	14	31	11.1	9.2	-1.9	1550
7	4L	4R	1	14	33	9.2	7.3	-1.9	1650
8	2L	2R	0	10	0	7.3	0.0	-7.3	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.33	1.05	1	1	1.05	3.33

