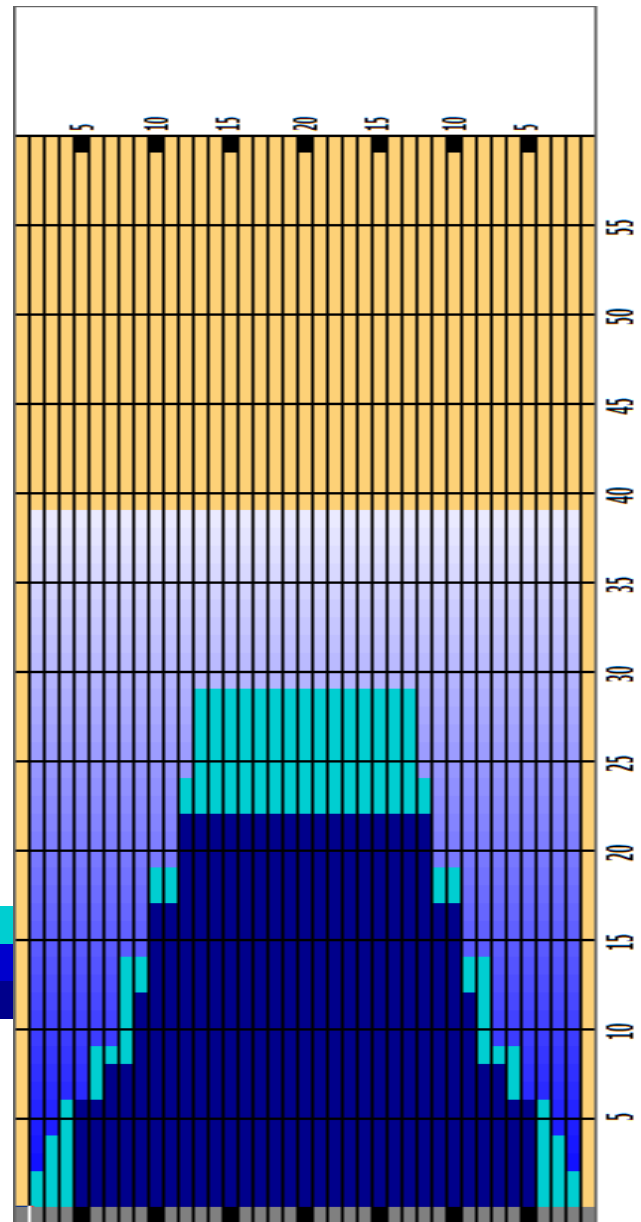


Oil Pattern Distance	39	Reverse Brush Drop	39	Oil Per Board	50 ul
Forward Oil Total	18.2 mL	Reverse Oil Total	9 mL	Volume Oil Total	27.2 mL
Tank Configuration	A-B	Tank A Conditioner	N/A	Tank B Conditioner	N/A

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	10	111	0.0	2.8	2.8	5550
2	3L	3R	1	14	35	2.8	4.7	1.9	1750
3	4L	4R	1	14	33	4.7	6.6	1.9	1650
4	6L	6R	1	18	29	6.6	9.1	2.5	1450
5	8L	8R	2	18	50	9.1	14.2	5.1	2500
6	10L	10R	2	18	42	14.2	19.3	5.1	2100
7	12L	12R	2	18	34	19.3	24.4	5.1	1700
8	13L	13R	2	18	30	24.4	29.5	5.1	1500
9	2L	2R	0	26	0	29.5	39.0	9.5	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	0	39.0	22.0	-17.0	0
2	12L	12R	2	18	34	22.0	16.9	-5.1	1700
3	10L	10R	2	18	42	16.9	11.8	-5.1	2100
4	9L	9R	2	14	46	11.8	7.9	-3.9	2300
5	7L	7R	1	14	27	7.9	6.0	-1.9	1350
6	5L	5R	1	14	31	6.0	4.1	-1.9	1550
7	2L	2R	0	14	0	4.1	0.0	-4.1	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50  
 Created by SWEBOWL TK 220913

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.67	1.49	1	1	1.49	3.67

