

Oil Pattern Distance	42	Reverse Brush Drop	39	Oil Per Board	50 ul
Forward Oil Total	15.6 mL	Reverse Oil Total	10.6 mL	Volume Oil Total	26.2 mL
Tank Configuration	A Only	Tank A Conditioner	N/A	Tank B Conditioner	N/A

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	74	0.0	1.9	1.9	3700
2	6L	6R	2	14	58	1.9	5.8	3.9	2900
3	7L	7R	2	18	54	5.8	10.9	5.1	2700
4	8L	8R	3	22	75	10.9	20.2	9.3	3750
5	12L	12R	3	26	51	20.2	31.2	11.0	2550
6	2L	2R	0	26	0	31.2	42.0	10.8	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	0	42.0	32.0	-10.0	0
2	14L	14R	2	22	26	32.0	25.8	-6.2	1300
3	13L	13R	3	18	45	25.8	18.2	-7.6	2250
4	9L	9R	2	18	46	18.2	13.1	-5.1	2300
5	6L	6R	2	18	58	13.1	8.0	-5.1	2900
6	2L	2R	1	14	37	8.0	6.1	-1.9	1850
7	2L	2R	0	14	0	6.1	0.0	-6.1	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Created by SWEBOWL TK 250618(W). Machines without DB uses db 42.

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.4	1.55	1.02	1.02	1.55	4.4

