

|                      |          |                    |             |                    |             |
|----------------------|----------|--------------------|-------------|--------------------|-------------|
| Oil Pattern Distance | 38       | Reverse Brush Drop | 36          | Oil Per Board      | 50 ul       |
| Forward Oil Total    | 12.05 mL | Reverse Oil Total  | 14.3 mL     | Volume Oil Total   | 26.35 mL    |
| Tank Configuration   | A Only   | Tank A Conditioner | Your choice | Tank B Conditioner | Your choice |

|   | START | STOP | LOADS | SPEED | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 1     | 14    | 37      | 0.0   | 0.0  | 0.0  | 1850  |
| 2 | 4L    | 4R   | 1     | 14    | 33      | 0.0   | 1.9  | 1.9  | 1650  |
| 3 | 6L    | 6R   | 2     | 18    | 58      | 1.9   | 7.0  | 5.1  | 2900  |
| 4 | 8L    | 8R   | 2     | 22    | 50      | 7.0   | 13.2 | 6.2  | 2500  |
| 5 | 10L   | 10R  | 3     | 22    | 63      | 13.2  | 22.5 | 9.3  | 3150  |
| 6 | 2L    | 2R   | 0     | 26    | 0       | 22.5  | 38.0 | 15.5 | 0     |

|   | START | STOP | LOADS | SPEED | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 0     | 22    | 0       | 38.0  | 33.0 | -5.0 | 0     |
| 2 | 14L   | 14R  | 1     | 18    | 13      | 33.0  | 30.5 | -2.5 | 650   |
| 3 | 12L   | 12R  | 3     | 18    | 51      | 30.5  | 22.9 | -7.6 | 2550  |
| 4 | 9L    | 9R   | 2     | 18    | 46      | 22.9  | 17.8 | -5.1 | 2300  |
| 5 | 7L    | 7R   | 3     | 18    | 81      | 17.8  | 10.2 | -7.6 | 4050  |
| 6 | 5L    | 5R   | 2     | 14    | 62      | 10.2  | 6.3  | -3.9 | 3100  |
| 7 | 4L    | 4R   | 1     | 14    | 33      | 6.3   | 4.4  | -1.9 | 1650  |
| 8 | 2L    | 2R   | 0     | 10    | 0       | 4.4   | 0.0  | -4.4 | 0     |

Cleaner Ratio Main Mix NA Forward  
 Cleaner Ratio Back End Mix NA Reverse  
 Cleaner Ratio Back End Distance NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Created by SWEBOWL TK(W) 250618.

| Item             | 3L-7L:18L-18R  | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R  |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description      | Outside:Middle | Middle:Middle  | Inside:Middle   | Middle: Inside  | Middle:Middle  | Middle:Outside |
| Track Zone Ratio | 4.04           | 1.31           | 1.01            | 1.01            | 1.31           | 4.04           |

