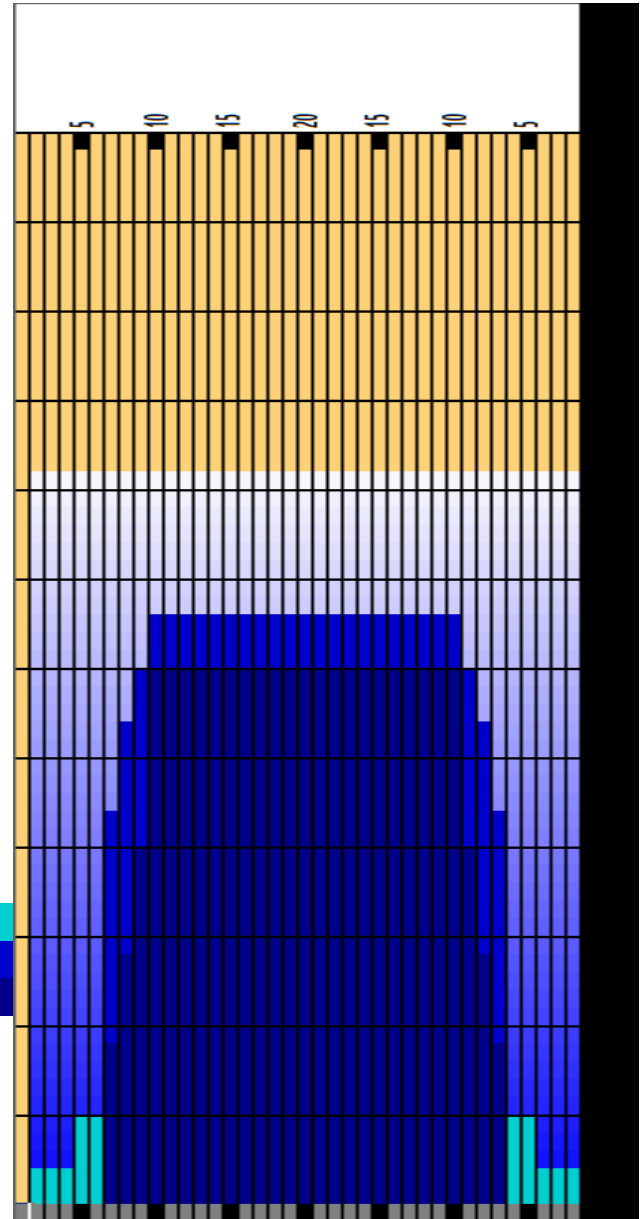


Oil Pattern Distance	41	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	19.3 mL	Reverse Oil Total	7.4 mL	Volume Oil Total	26.7 mL
Tank Configuration	Only A	Tank A Conditioner	Your choice	Tank B Conditioner	Your choice

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	50	10	111	0.0	2.8	2.8	5550
2	5L	5R	2	50	10	62	2.8	5.6	2.8	3100
3	7L	7R	2	50	14	54	5.6	9.5	3.9	2700
4	8L	8R	2	50	18	50	9.5	14.6	5.1	2500
5	9L	9R	2	50	22	46	14.6	20.8	6.2	2300
6	10L	10R	3	50	22	63	20.8	30.1	9.3	3150
7	2L	2R	0	50	26	0	30.1	41.0	10.9	0

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	26	0	41.0	33.0	-8.0	0
2	10L	10R	1	50	22	21	33.0	29.9	-3.1	1050
3	9L	9R	1	50	22	23	29.9	26.8	-3.1	1150
4	8L	8R	2	50	18	50	26.8	21.7	-5.1	2500
5	7L	7R	2	50	18	54	21.7	16.6	-5.1	2700
6	2L	2R	0	50	14	0	16.6	0.0	-16.6	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4	1.12	1	1	1.12	4

