

Oil Pattern Distance	44	Reverse Brush Drop	41	Oil Per Board	50 uL
Forward Oil Total	17 mL	Reverse Oil Total	10.55 mL	Volume Oil Total	27.55 mL
Tank Configuration	A Only	Tank A Conditioner	Your choice	Tank B Conditioner	Your choice

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	185	0.0	7.9	7.9	9250
2	11L	11R	1	18	19	7.9	10.4	2.5	950
3	12L	12R	2	22	34	10.4	16.6	6.2	1700
4	2L	2R	1	22	37	16.6	19.7	3.1	1850
5	13L	13R	1	26	15	19.7	23.3	3.6	750
6	14L	14R	1	26	13	23.3	26.9	3.6	650
7	2L	2R	1	26	37	26.9	30.5	3.6	1850
8	2L	2R	0	26	0	30.5	44.0	13.5	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	0	44.0	35.0	-9.0	0
2	14L	14R	2	26	26	35.0	27.7	-7.3	1300
3	13L	13R	2	22	30	27.7	21.5	-6.2	1500
4	12L	12R	2	22	34	21.5	15.3	-6.2	1700
5	11L	11R	2	22	38	15.3	9.1	-6.2	1900
6	9L	9R	2	18	46	9.1	4.0	-5.1	2300
7	2L	2R	1	14	37	4.0	2.1	-1.9	1850
8	2L	2R	0	10	0	2.1	0.0	-2.1	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Created by Swebowl TK 250618(HJ). machines without db, use db 44.

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.88	1.98	1.03	1.03	1.98	2.88

