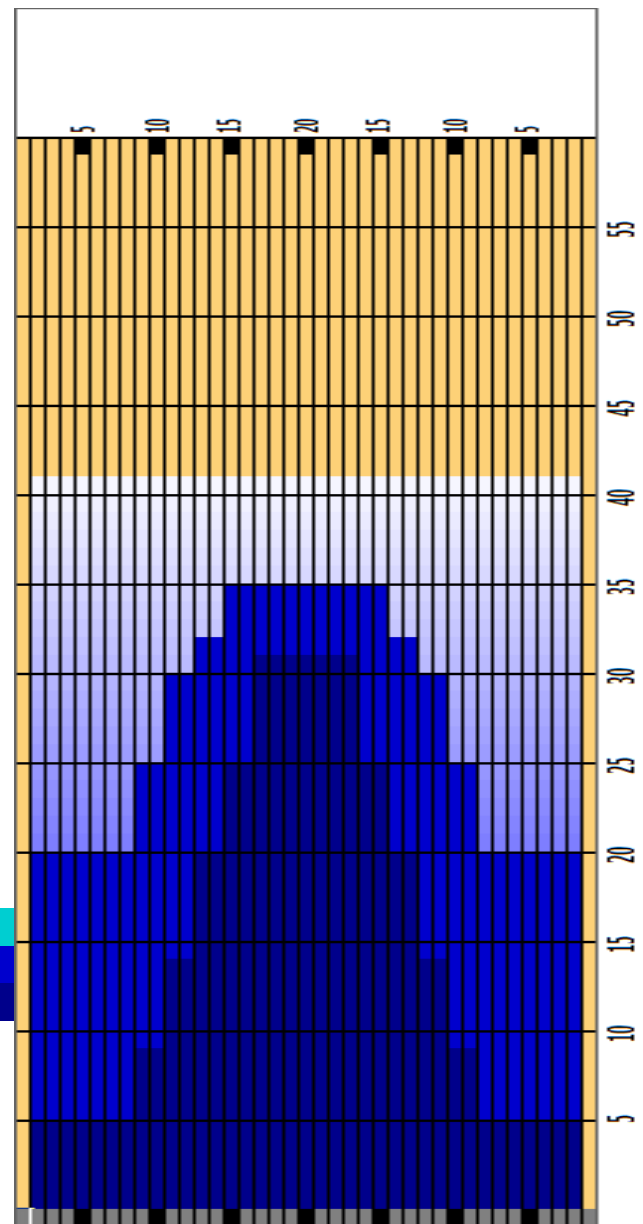


Oil Pattern Distance	41	Reverse Brush Drop	41	Oil Per Board	50 ul
Forward Oil Total	14.9 mL	Reverse Oil Total	9.2 mL	Volume Oil Total	24.1 mL
Tank Configuration	A-B	Tank A Conditioner	N/A	Tank B Conditioner	N/A

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	148	0.0	5.9	5.9	7400
2	9L	9R	2	14	46	5.9	9.8	3.9	2300
3	11L	11R	2	18	38	9.8	14.9	5.1	1900
4	13L	13R	2	18	30	14.9	20.0	5.1	1500
5	15L	15R	2	18	22	20.0	25.1	5.1	1100
6	17L	17R	2	22	14	25.1	31.3	6.2	700
7	2L	2R	0	22	0	31.3	41.0	9.7	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	0	41.0	35.0	-6.0	0
2	15L	15R	1	18	11	35.0	32.5	-2.5	550
3	13L	13R	1	18	15	32.5	30.0	-2.5	750
4	11L	11R	2	18	38	30.0	24.9	-5.1	1900
5	9L	9R	2	18	46	24.9	19.8	-5.1	2300
6	2L	2R	2	14	74	19.8	15.9	-3.9	3700
7	2L	2R	0	10	0	15.9	0.0	-15.9	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
 Created by SWEBOWL TK 220913

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.67	2.04	1.15	1.15	2.04	3.67

