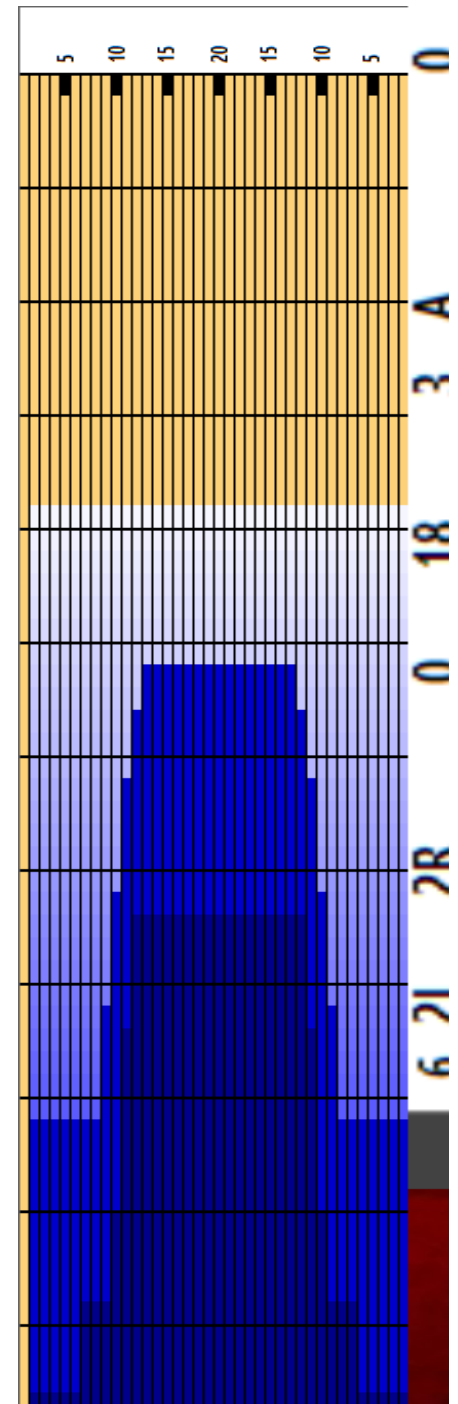


Oil Pattern Distance	41	Reverse Brush Drop	41	Oil Per Board	50 ul
Forward Oil Total	14.9 mL	Reverse Oil Total	11.6 mL	Volume Oil Total	26.5 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	10	3	A	111	0.0	2.8	2.8	5550
2	7L	7R	2	14	3	A	54	2.8	6.7	3.9	2700
3	10L	10R	2	14	3	A	42	6.7	10.6	3.9	2100
4	11L	11R	3	18	3	A	57	10.6	18.2	7.6	2850
5	12L	12R	2	18	3	A	34	18.2	23.3	5.1	1700
6	2L	2R	0	18	3	A	0	23.3	28.0	4.7	0
7	2L	2R	0	26	3	A	0	28.0	34.0	6.0	0
8	2L	2R	0	30	3	A	0	34.0	41.0	7.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	41.0	34.0	-7.0	0
2	13L	13R	1	18	3	A	15	34.0	31.5	-2.5	750
3	12L	12R	1	18	3	A	17	31.5	29.0	-2.5	850
4	11L	11R	2	18	3	A	38	29.0	23.9	-5.1	1900
5	10L	10R	2	18	3	A	42	23.9	18.8	-5.1	2100
6	9L	9R	2	18	3	A	46	18.8	13.7	-5.1	2300
7	2L	2R	2	14	3	A	74	13.7	9.8	-3.9	3700
8	2L	2R	0	10	3	A	0	9.8	0.0	-9.8	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Stockholm

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.07	1.62	1	1	1.62	4.07

