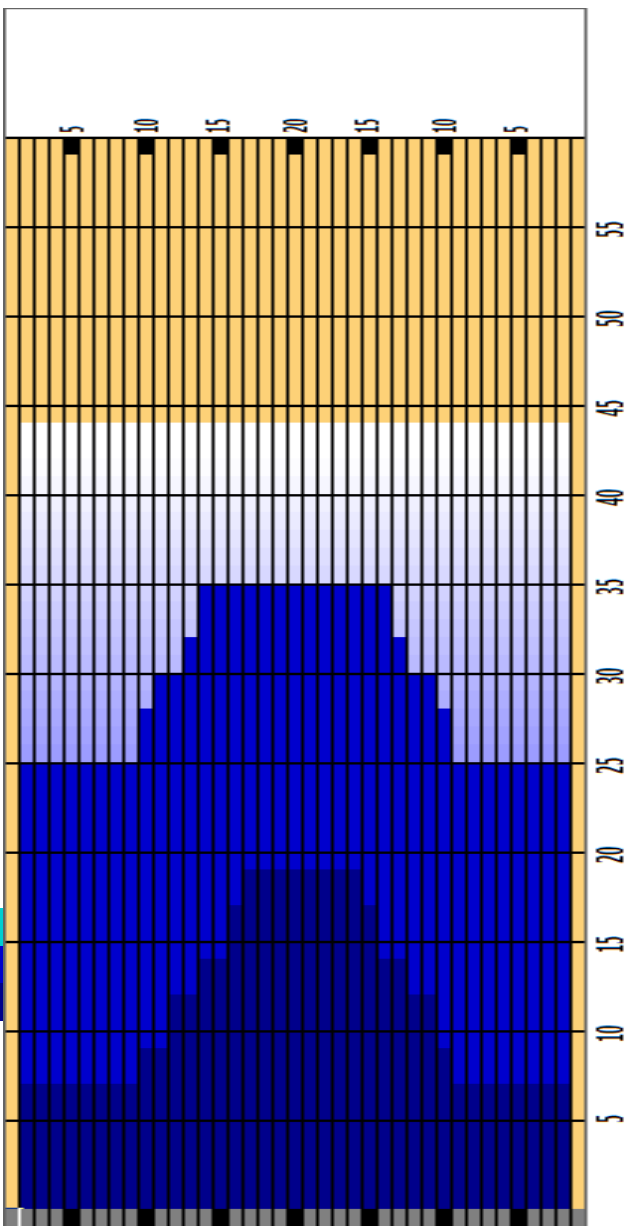
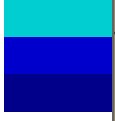


Oil Pattern Distance	44	Reverse Brush Drop	38	Oil Per Board	45 ul
Forward Oil Total	11.52 mL	Reverse Oil Total	13.05 mL	Volume Oil Total	24.57 mL
Tank Configuration	Only A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	185	0.0	7.9	7.9	8325
2	10L	10R	1	14	21	7.9	9.8	1.9	945
3	12L	11R	1	18	18	9.8	12.3	2.5	810
4	14L	13R	1	18	14	12.3	14.8	2.5	630
5	16L	15R	1	18	10	14.8	17.3	2.5	450
6	17L	16R	1	18	8	17.3	19.8	2.5	360
7	2L	2R	0	18	0	19.8	34.0	14.2	0
8	2L	2R	0	22	0	34.0	39.0	5.0	0
9	2L	2R	0	26	0	39.0	44.0	5.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	44.0	35.0	-9.0	0
2	14L	14R	1	18	13	35.0	32.5	-2.5	585
3	13L	13R	1	18	15	32.5	30.0	-2.5	675
4	11L	11R	1	18	19	30.0	27.5	-2.5	855
5	10L	10R	1	18	21	27.5	25.0	-2.5	945
6	2L	2R	6	18	222	25.0	9.7	-15.3	9990
7	2L	2R	0	14	0	9.7	0.0	-9.7	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
 Created by SWEBOWL TK 210501



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.82	1.56	1.1	1.06	1.54	1.82

