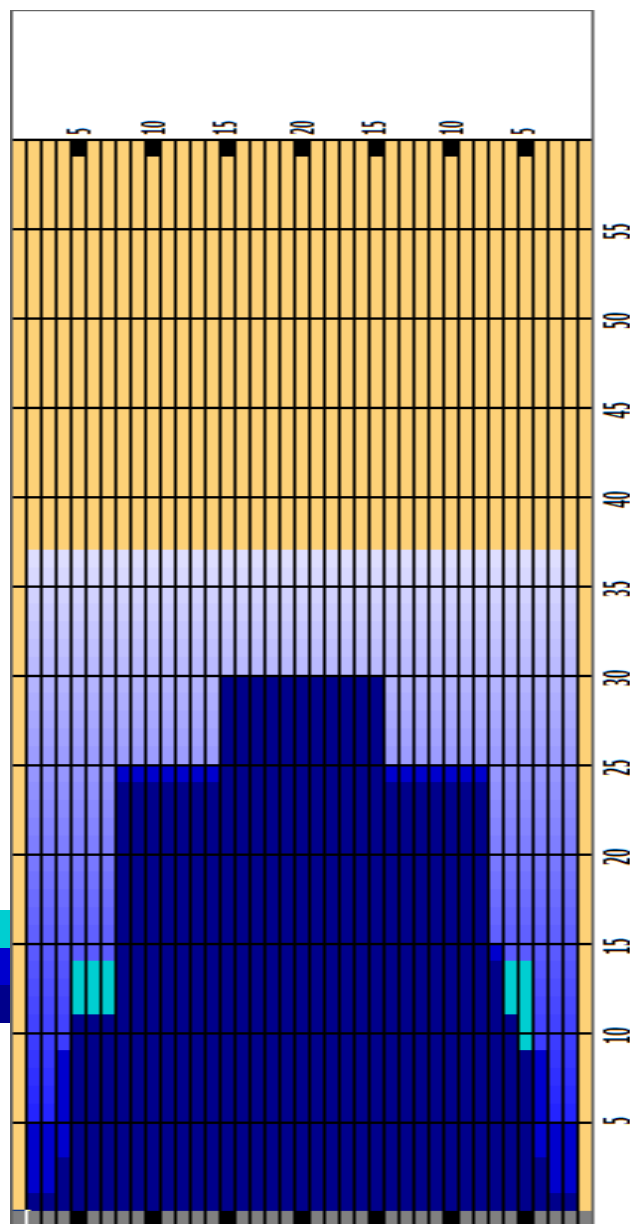


Oil Pattern Distance	37	Reverse Brush Drop	30	Oil Per Board	40 ul
Forward Oil Total	14.12 mL	Reverse Oil Total	12.28 mL	Volume Oil Total	26.4 mL
Tank Configuration	Only A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	10	74	0.0	1.4	1.4	2960
2	4L	4R	1	18	33	1.4	3.9	2.5	1320
3	5L	5R	4	18	124	3.9	14.1	10.2	4960
4	8L	8R	4	18	100	14.1	24.3	10.2	4000
5	15L	15R	2	22	22	24.3	30.5	6.2	880
6	2L	2R	0	22	0	30.5	37.0	6.5	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	0	37.0	30.0	-7.0	0
2	15L	15R	2	18	22	30.0	24.9	-5.1	880
3	8L	8R	4	18	100	24.9	14.7	-10.2	4000
4	8L	7R	2	14	52	14.7	10.8	-3.9	2080
5	5L	6R	1	14	30	10.8	8.9	-1.9	1200
6	4L	4R	2	14	66	8.9	5.0	-3.9	2640
7	2L	2R	1	14	37	5.0	3.1	-1.9	1480
8	2L	2R	0	10	0	3.1	0.0	-3.1	0



Cleaner Ratio Main Mix                    NA            Forward

Cleaner Ratio Back End Mix            NA            Reverse

Cleaner Ratio Back End Distance        NA            Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Created by SWEBOWL TK 210420

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.98	1.19	1.07	1.07	1.19	2.91

