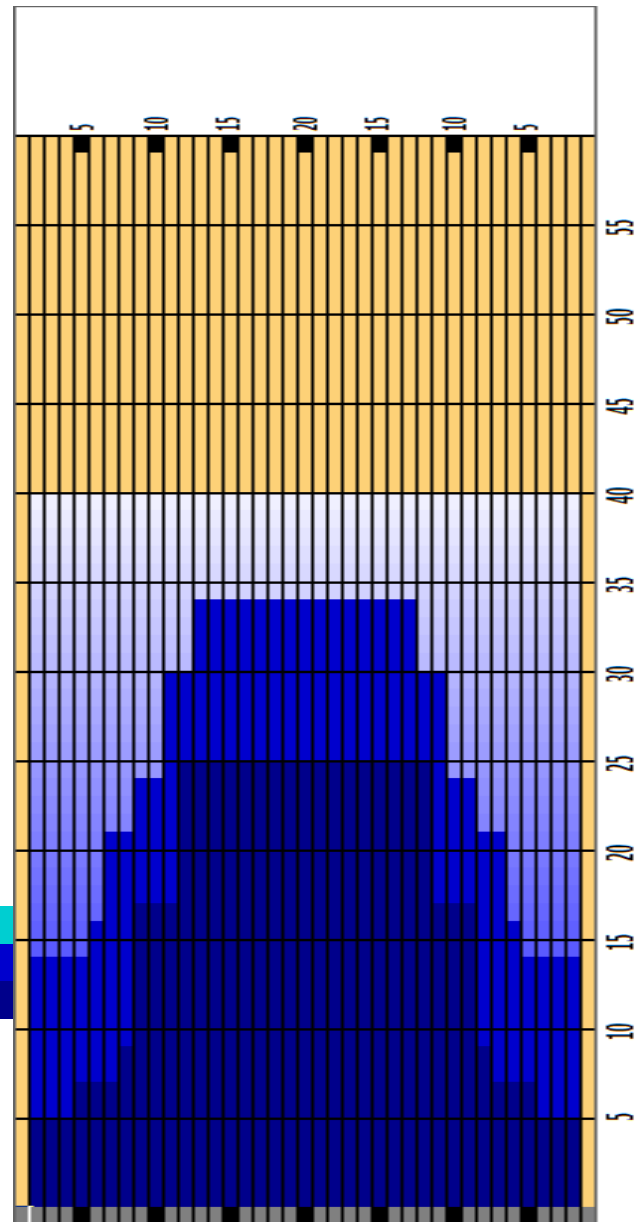


Oil Pattern Distance	40	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	16.2 mL	Reverse Oil Total	9.8 mL	Volume Oil Total	26 mL
Tank Configuration	Only A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	148	0.0	5.9	5.9	7400
2	5L	5R	1	14	31	5.9	7.8	1.9	1550
3	8L	8R	1	14	25	7.8	9.7	1.9	1250
4	9L	9R	3	18	69	9.7	17.3	7.6	3450
5	12L	12R	2	18	34	17.3	22.4	5.1	1700
6	12L	12R	1	22	17	22.4	25.5	3.1	850
7	2L	2R	0	22	0	25.5	31.0	5.5	0
8	2L	2R	0	26	0	31.0	40.0	9.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	40.0	34.0	-6.0	0
2	13L	13R	1	26	15	34.0	30.4	-3.6	750
3	11L	11R	2	22	38	30.4	24.2	-6.2	1900
4	9L	9R	1	22	23	24.2	21.1	-3.1	1150
5	7L	7R	2	18	54	21.1	16.0	-5.1	2700
6	6L	6R	1	14	29	16.0	14.1	-1.9	1450
7	2L	2R	1	14	37	14.1	12.2	-1.9	1850
8	2L	2R	0	14	0	12.2	0.0	-12.2	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
 Created by SWEBOWL TK 210511



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.13	1.37	1	1	1.37	3.13

