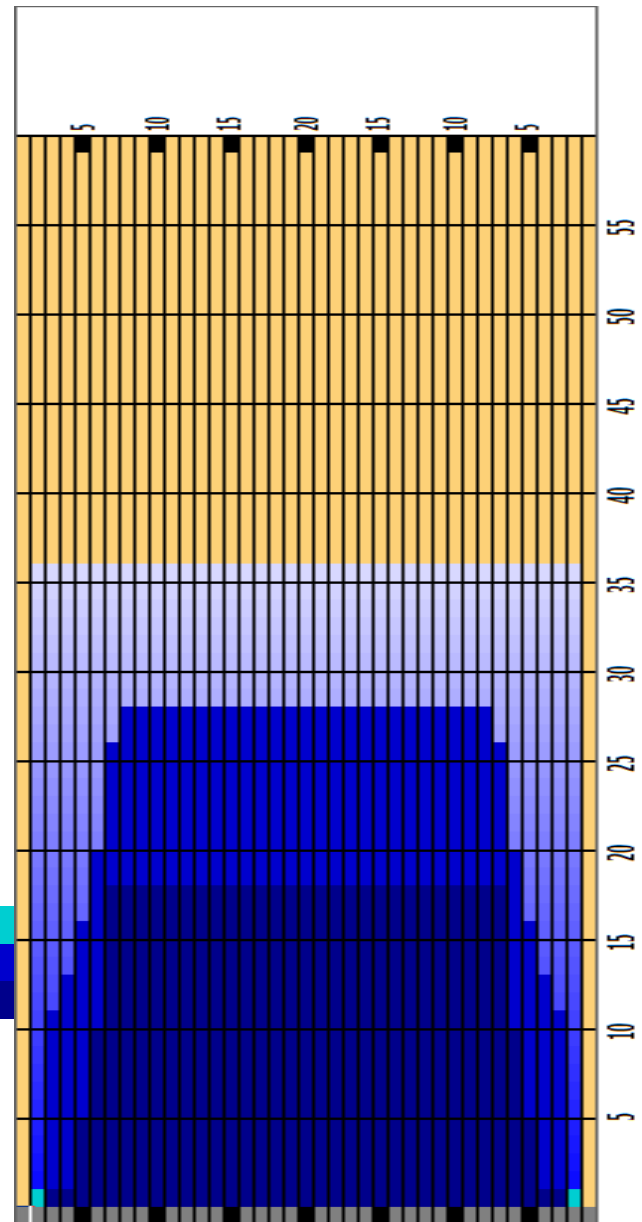


Oil Pattern Distance	36	Reverse Brush Drop	28	Oil Per Board	40 ul
Forward Oil Total	11 mL	Reverse Oil Total	10.68 mL	Volume Oil Total	21.68 mL
Tank Configuration	Only A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	74	0.0	1.9	1.9	2960
2	5L	5R	2	14	62	1.9	5.8	3.9	2480
3	6L	6R	2	18	58	5.8	10.9	5.1	2320
4	7L	7R	3	18	81	10.9	18.5	7.6	3240
5	2L	2R	0	18	0	18.5	26.0	7.5	0
6	2L	2R	0	26	0	26.0	36.0	10.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	36.0	28.0	-8.0	0
2	8L	8R	1	18	25	28.0	25.5	-2.5	1000
3	7L	7R	2	18	54	25.5	20.4	-5.1	2160
4	6L	6R	2	14	58	20.4	16.5	-3.9	2320
5	5L	5R	2	14	62	16.5	12.6	-3.9	2480
6	4L	4R	1	14	33	12.6	10.7	-1.9	1320
7	3L	3R	1	14	35	10.7	8.8	-1.9	1400
8	2L	2R	0	14	0	8.8	0.0	-8.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
 Created by SWEBOWL TK 2021-05-11

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.05	1	1	1	1	2.05

