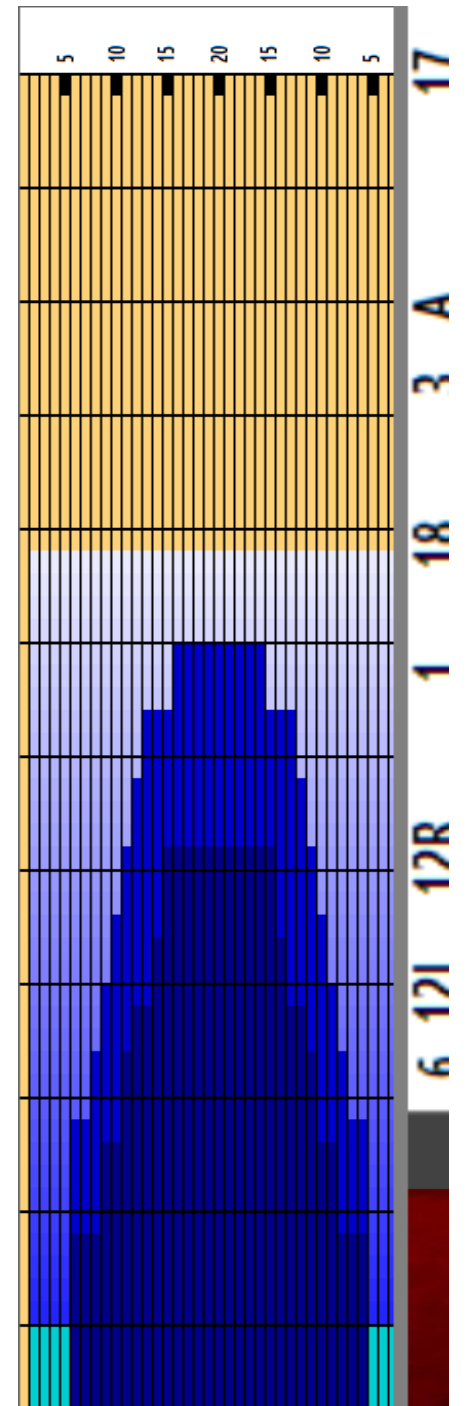


Oil Pattern Distance	39	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	18.4 mL	Reverse Oil Total	7.9 mL	Volume Oil Total	26.3 mL
Tank Configuration	N/A	Tank A Conditioner	None	Tank B Conditioner	None

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	10	3	A	185	0.0	5.6	5.6	9250
2	6L	6R	2	14	3	A	58	5.6	9.5	3.9	2900
3	9L	9R	2	14	3	A	46	9.5	13.4	3.9	2300
4	11L	11R	2	14	3	A	38	13.4	17.3	3.9	1900
5	12L	12R	1	18	3	A	17	17.3	19.8	2.5	850
6	14L	14R	1	22	3	A	13	19.8	22.9	3.1	650
7	15L	15R	1	22	3	A	11	22.9	26.0	3.1	550
8	2L	2R	0	22	3	A	0	26.0	39.0	13.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	A	0	39.0	35.0	-4.0	0
2	16L	16R	1	22	3	A	9	35.0	31.9	-3.1	450
3	13L	13R	1	22	3	A	15	31.9	28.8	-3.1	750
4	12L	12R	1	22	3	A	17	28.8	25.7	-3.1	850
5	11L	11R	1	22	3	A	19	25.7	22.6	-3.1	950
6	10L	10R	1	22	3	A	21	22.6	19.5	-3.1	1050
7	9L	9R	1	18	3	A	23	19.5	17.0	-2.5	1150
8	8L	8R	1	18	3	A	25	17.0	14.5	-2.5	1250
9	6L	6R	1	14	3	A	29	14.5	12.6	-1.9	1450
10	2L	2R	0	10	3	A	0	12.6	0.0	-12.6	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.55	1.62	1.06	1.06	1.62	3.55

